



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4074-5

Job Sheet 172588



Part No: D4074-5

Job Qty: 10 ea

Part Name: Backing Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E SHEET 6 IPP Rev:A 10.06.08 new issue DD ver:EC IPP REV:B AS PER ECN 11-613 11-07-25
JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		SC 18/02/22
100	Waterjet	10 pcs	3/8/18	3/8/18	0.00	0.29	Waterjet1		SC 18/02/22
120	QC	10 pcs	3/8/18	3/8/18	0.00	0.00	QC8		SC 18/02/22
130	HandFinish	10 pcs	3/8/18	3/8/18	0.00	0.09	HandFinish1		SC 18/02/22
140	Powdercoat	10 pcs	3/9/18	3/9/18	0.00	0.08	Powdercoat1		SC 18/02/22
150	QC	10 pcs	3/9/18	3/9/18	0.00	0.00	QC3		SC 18/02/22
160	Packaging	10 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3	57073.	SC 18/02/22
170	QC21-SA	10 Ea	3/9/18	3/9/18	0.00	0.00	QC21		SC 18/02/22

Part Op 100 - 1-Cut as per Dwg Dwg Rev: E Prog Rev: E 2-Deburr if necessary
 Descriptions: 120 - QC8- Inspect parts - second check
 130 - Chemical Conversion Coat per QSI005 4.1
 140 - White Gloss (Ref 4.3.5.1) per QSI005 4.3-Alum POWDER COAT: Start Time: 4:15 Oven
 Temperature: 320 Finish Time: 4:45 M158467
 150 - QC3- Inspect Part Finish
 160 - Identify as per dwg & Stock Location:
 170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.2127 sf (.02127 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	0	252	0

DART
AEROSPACE
Container No: S044795
Part: D4074-5
Job No: 172588
Serial No/Batch: S044795
Revision: D4074
Inspector:



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Date: 02/22/16

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Backing Plate	0.203Inches + 0.005 - 0.001	0.208 0.202	Diameter	
2	Backing Plate	1.750Inches ± 0.030	1.780 1.720		
3	Backing Plate	1.231Inches ± 0.010	1.241 1.221		
4	Backing Plate	0.260Inches ± 0.030	0.290 0.230		
5	Backing Plate	0.370Inches ± 0.030	0.400 0.340		
6	Backing Plate	0.815Inches ± 0.010	0.825 0.805		
7	Backing Plate	1.560Inches ± 0.030	1.590 1.530		
8	Backing Plate	0.063Inches ± 0.010	0.073 0.053		

Plex 2/20/18 2:52 PM Dart.Gagnon.Michelle

